

BHP BILLITON LTD
Form 6-K
October 24, 2003

SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 6-K

REPORT OF FOREIGN ISSUER
PURSUANT TO RULE 13a-16 OR 15d-16 OF
THE SECURITIES EXCHANGE ACT OF 1934

For the Date of

23 October 2003

BHP Billiton Limited

ABN 49 004 028 077

Level 27, 180 Lonsdale Street

Melbourne Victoria 3000

Australia

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F.

Form 20-F	<input checked="" type="checkbox"/>		Form 40-F	<input type="checkbox"/>
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Indicate by check mark whether the registrant by furnishing the information contained in this Form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934

Yes	<input type="checkbox"/>		No	<input checked="" type="checkbox"/>
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If "Yes" is marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b):

Date 23 October 2003
Number 31/03

BHP BILLITON PRODUCTION REPORT
FOR THE QUARTER ENDED 30 SEPTEMBER 2003

BHP Billiton today released its production report for the quarter ended 30 September 2003.

- **Record quarterly Western Australian Iron Ore production of 22.0 million tonnes and record quarterly despatches of 21.5 million tonnes (100 per cent basis).**
- **Record quarterly Aluminium production resulting from early commissioning of the Mozal 2 expansion in Mozambique.**
- **Copper production lower than June 2003 quarter due to processing of higher grade ore during the June 2003 quarter at Escondida (Chile) and a lower quantity of ore milled at Antamina (Peru).**
- **Escondida to return to its normal mine plan and production profile commencing January 2004.**
- **Richards Bay Minerals (South Africa) sales volumes materially lower than the June 2003 quarter due to significantly weaker market conditions.**

- **Total Petroleum Products**

- Total production for the September 2003 quarter was 32 million barrels of oil equivalent, six per cent higher than the June 2003 quarter and three per cent lower than the September 2002 quarter.

- ◆ Oil and Condensate - Production for the September 2003 quarter was 15.5 million barrels, 16 per cent lower than the 18.6 million barrels produced in the September 2002 quarter, mainly due to natural field decline in Laminaria (Australia), Bass Strait and Griffin (Australia). This was partly offset by increased production at Liverpool Bay (UK) and the Bruce and Keith fields (UK) due to scheduled maintenance shutdowns in the September 2002 quarter. Production was in line with the 15.6 million barrels produced in the June 2003 quarter, reflecting natural field decline across the portfolio which was largely offset by increased condensate production from Bass Strait (Australia) as a result of increased gas demand.

- ◆ Natural Gas - Production for the September 2003 quarter was 85.2 billion cubic feet, 19 per cent higher than the 71.9 billion cubic feet produced in the September 2002 quarter due to the commissioning of Zamzama Phase 1, along with increased production at Liverpool Bay and the Bruce and Keith fields due to scheduled maintenance shutdowns in the September 2002 quarter. Production for the quarter was 17 per cent higher than the 72.9 billion cubic feet produced in the June 2003 quarter. This was due to seasonally driven increased demand for Bass Strait natural gas plus increased production from Zamzama (Pakistan) following the successful commissioning of the Phase 1 project. This was partly offset by seasonally lower demand of Liverpool Bay gas.

- **Alumina -**

Production for the September 2003 quarter was 1.1 million tonnes, in line with both the September 2002 and June 2003 quarters. Higher production at Alumar (Brazil) following scheduled maintenance during the June 2003 quarter, was offset by lower production at Worsley (Australia), where stockpiled hydrate was processed in the June 2003 quarter.

- **Aluminium**

- Production for the September 2003 quarter was a record 282,000 tonnes, compared with 268,000 tonnes in the September 2002 quarter and 273,000 tonnes in the June 2003 quarter. The increase mainly reflects the ramp up of production from the Mozal 2 (Mozambique) expansion, which reached full commissioning in August 2003, seven months ahead of schedule. This was partly offset by lower production at Alumar (Brazil) following an electrical outage in July 2003.

- **Copper -**

- Production for the September 2003 quarter was 214,500 tonnes, 16 per cent higher than in the September 2002 quarter, reflecting additional production from the Escondida (Chile) Phase IV expansion, which commenced commercial production in October 2002. This was partly offset by processing a lower quantity of material at Antamina (Peru) while access to ore is restricted to the flanks of the deposit. This situation is likely to continue for the next six to nine months. Production was six per cent lower than the June 2003 quarter, mainly a result of higher head grades at Escondida during the June 2003 quarter.

- **Silver -**

- Silver sales volumes of 6.7 million ounces from Cannington (Australia) during the quarter, was 28 and 20 per cent lower than the September 2002 and June 2003 quarters respectively. This primarily reflects timing of lead concentrate shipments containing payable silver.

- **Iron Ore -**

Record quarterly Western Australian production of 22.0 million tonnes (100 per cent basis) was 14 per cent higher than the September 2002 quarter and eight per cent higher than the June 2003 quarter, a reflection of ongoing strong customer demand in all Asian markets, particularly China. A new quarterly despatch record of 21.5 million tonnes (100% basis) was also set in Western Australia during the September 2003 quarter. Total iron ore production for the September 2003 quarter was 20.9 million tonnes (BHP Billiton share), 12 and eight per cent higher than the September 2002 and June 2003 quarters, respectively.

- **Metallurgical Coal**

- Production for the September 2003 quarter of 9.1 million tonnes was five per cent higher than the September 2002 quarter due to increased customer demand from Queensland Coal (Australia), and adverse roof conditions at Crinum mine (Australia) in the September 2002 quarter. This was partly offset by lower production at Illawarra Coal (Australia) following the closure of Tower Colliery in December 2002. Production was in line with the June 2003 quarter.

- **Manganese alloys**

- Production for the September 2003 quarter of 147,000 tonnes was 16 per cent lower than the September 2002 quarter and 25 per cent lower than the June 2003 quarter. This was due to an electrical fault at the Metalloys facility in South Africa in August 2003, which resulted in operations being suspended for a period of 48 days.

- **Ekati(TM) Diamonds**

- Production of 1.55 million carats was 63 per cent higher than the September 2002 quarter, which reflects the processing of a pocket of high grade but lower quality material from the Koala pit, along with sustained benefits from the processing plant de-bottlenecking program. Production was also 19 per cent higher than the June 2003 quarter for the same reasons.

- **Titanium Minerals -**

- Sales volumes at Richards Bay Minerals were materially lower than both the September 2002 and June 2003 quarters due to significantly weaker market conditions. (Note: Due to confidentiality agreements with joint

venture partners, production figures for Richards Bay Minerals are not contained in this report.)

• **Energy Coal -**

Production for the September 2003 quarter was 21.2 million tonnes, compared with 19.3 million tonnes in the September 2002 quarter. The increase mainly reflects higher production at Mount Arthur North (Australia) where deliveries to both the export and domestic thermal coal markets are in accordance with the ramp up plan, higher production at Cerrejon Coal (Colombia) largely reflecting stronger demand from the European market and maintenance on two draglines at New Mexico Coal in the September 2002 quarter. Export sales from Ingwe decreased by five per cent, to 38 per cent of total sales volumes during the September quarter. This reflects lower export tonnage availability from Koornfontein following a fatal accident at that mine and subsequent safety interventions during the September 2003 quarter, and shipment timing.

• **Nickel**

- Production for the quarter of 20,600 tonnes was eight per cent higher than the September 2002 quarter mainly reflecting scheduled maintenance activities in the September 2002 quarter, along with benefits in the current quarter of processing enhancements arising from operating excellence initiatives at both Cerro Matoso (Colombia) and Yabulu (Australia). Production was in line with the June 2003 quarter, although sales were 18 per cent lower as a result of timing of shipments.

• **Ferrochrome**

- Production of 227,000 tonnes for the quarter was five per cent lower than the September 2002 quarter and 12 per cent lower than the June 2003 quarter. This reduction is mainly due to scheduled maintenance shut downs in the current quarter, coinciding with the high winter electricity tariff period in South Africa.

Further information on BHP Billiton can be found on our Internet site: <http://www.bhpbilliton.com>

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BHP BILLITON PRODUCTION SUMMARY									
				QUARTER ENDED		QUARTER ENDED		% CHANGE	

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								SEP Q03	SEP Q03
			SEPT	JUNE	SEPT	SEPT	SEPT	vs	vs
			2002	2003	2003	2003	2002	SEP Q02	JUN Q03
PETROLEUM									
	Crude oil & condensate	('000 bbl)	18,550	15,635	15,512	15,512	18,550	-16%	-1%
	Natural gas	(bcf)	71.86	72.91	85.19	85.19	71.86	19%	17%
	LPG	('000 tonnes)	208.96	205.57	199.33	199.33	208.96	-5%	-3%
	Ethane	('000 tonnes)	27.67	24.97	27.32	27.32	27.67	-1%	9%
	Total Petroleum Products	(million boe)	33	30	32	32	33	-3%	6%
ALUMINIUM									
	Alumina	('000 tonnes)	1,031	1,060	1,053	1,053	1,031	2%	-1%
	Aluminium	('000 tonnes)	268	273	282	282	268	5%	3%
BASE METALS									
	Copper	('000 tonnes)	184.5	229.2	214.5	214.5	184.5	16%	-6%
	Lead	(tonnes)	63,243	59,389	59,364	59,364	63,243	-6%	0%
	Zinc	(tonnes)	48,542	54,396	49,094	49,094	48,542	1%	-10%
	Gold	(ounces)	55,153	25,752	29,170	29,170	55,153	-47%	13%
	Silver	('000 ounces)	11,260	9,643	10,596	10,596	11,260	-6%	10%
	Molybdenum	(tonnes)	314	301	325	325	314	4%	8%
CARBON STEEL MATERIALS									
	Iron ore	('000 tonnes)	18,628	19,420	20,922	20,922	18,628	12%	8%
	Metallurgical coal	('000 tonnes)	8,650	9,026	9,099	9,099	8,650	5%	1%
	Manganese ores	('000 tonnes)	1,095	1,058	1,153	1,153	1,095	5%	9%
	Manganese alloys		175	195	147	147	175	-16%	-25%

		('000 tonnes)							
	Hot briquetted iron	('000 tonnes)	333	458	496	496	333	49%	8%
DIAMONDS AND SPECIALTY PRODUCTS									
	Diamonds	('000 carats)	954	1,300	1,552	1,552	954	63%	19%
ENERGY COAL									
	Energy coal	('000 tonnes)	19,329	21,991	21,156	21,156	19,329	9%	-4%
STAINLESS STEEL MATERIALS									
	Nickel	('000 tonnes)	19.1	21.0	20.6	20.6	19.1	8%	-2%
	Ferrochrome	('000 tonnes)	238	259	227	227	238	-5%	-12%
Throughout this report figures in italics indicate adjustments made since the figure was previously reported.									
BHP BILLITON ATTRIBUTABLE PRODUCTION									
			QUARTER ENDED					QUARTER ENDED	
		BHP Billiton	SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
		Interest	2002	2002	2003	2003	2003	2003	2002
PETROLEUM									
Production									
	Crude oil & condensate	(000 bbl)	18,550	16,398	15,310	15,635	15,512	15,512	18,550
	Natural gas	(bcf)	71.86	69.41	66.99	72.91	85.19	85.19	71.86
	LPG	('000 tonnes)	208.96	167.97	160.62	205.57	199.33	199.33	208.96
	Ethane	('000 tonnes)	27.67	19.91	22.35	24.97	27.32	27.32	27.67
	Total Petroleum Products	(million boe)	33	30	28	30	32	32	33

ALUMINIUM									
ALUMINA									
Production ('000 tonnes)									
	Worsley	86%	698	662	658	724	699	699	698
	Suriname	45%	221	213	222	223	227	227	221
	Alumar	36%	112	123	123	113	127	127	112
	Total		1,031	998	1,003	1,060	1,053	1,053	1,031
ALUMINIUM									
Production ('000 tonnes)									
	Hillside	100%	135	134	133	132	135	135	135
	Bayside	100%	46	45	48	46	47	47	46
	Alumar	46.3%	44	44	45	45	31	31	44
	Valesul	45.5%	11	11	10	11	11	11	11
	Mozal	47%	32	32	31	39	58	58	32
	Total		268	266	267	273	282	282	268
BASE METALS (a)									
COPPER									
Payable metal in concentrate ('000 tonnes)									
	Escondida (b)	57.5%	68.4	105.6	118.5	126.6	115.9	115.9	68.4
	Tintaya (b)	100%	-	-	-	-	-	-	-
	Antamina	33.8%	25.7	26.4	23.6	21.2	16.9	16.9	25.7
	Alumbrera (c)	25%	11.1	13.4	9.9	-	-	-	11.1
	Highland Valley Copper	33.6%	14.9	14.3	13.2	13.8	14.1	14.1	14.9
	Selbaie	100%	2.8	2.1	1.7	1.8	1.6	1.6	2.8
	Total		122.9	161.8	166.9	163.4	148.5	148.5	122.9
Cathode ('000 tonnes)									
	Escondida	57.5%	17.9	19.1	20.4	21.1	21.4	21.4	17.9
	Cerro Colorado	100%	32.5	33.1	32.5	33.0	33.1	33.1	32.5
	Tintaya (b)	100%	8.4	8.9	9.0	9.1	9.0	9.0	8.4

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	Pinto Valley	100%	2.8	2.7	2.5	2.6	2.5	2.5	2.8
	Total		61.6	63.8	64.4	65.8	66.0	66.0	61.6
LEAD									
Payable metal in concentrate (tonnes)									
	Cannington	100%	61,676	57,651	58,711	59,389	59,364	59,364	61,676
	Pering (d)	100%	1,567	694	354	-	-	-	1,567
	Total		63,243	58,345	59,065	59,389	59,364	59,364	63,243
	Refer footnotes on page 4.								
BASE METALS (continued)									
ZINC									
Payable metal in concentrate (tonnes)									
	Cannington	100%	15,182	14,721	15,480	18,479	14,850	14,850	15,182
	Antamina	33.8%	18,189	15,424	20,519	28,553	27,933	27,933	18,189
	Selbaie	100%	9,840	6,540	6,421	7,364	6,311	6,311	9,840
	Pering (d)	100%	5,331	7,430	4,335	-	-	-	5,331
	Total		48,542	44,115	46,755	54,396	49,094	49,094	48,542
GOLD									
Payable metal in concentrate (ounces)									
	Escondida (b)	57.5%	10,074	15,936	17,458	20,664	25,016	25,016	10,074
	Tintaya (b)	100%	-	-	-	-	-	-	-
	Alumbrera (c)	25%	39,279	46,940	35,084	-	-	-	39,279
	Selbaie	100%	4,486	5,069	4,146	4,081	3,129	3,129	4,486
	Highland Valley Copper	33.6%	1,314	1,230	1,114	1,007	1,025	1,025	1,314
	Total		55,153	69,175	57,802	25,752	29,170	29,170	55,153
SILVER									
Payable metal in concentrate ('000 ounces)									
	Cannington	100%	9,612	8,326	8,773	8,161	9,177	9,177	9,612

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	Escondida	57.5%	304	387	471	538	561	561	304
	Antamina	33.8%	536	557	617	517	435	435	536
	Alumbra (c)	25.0%	53	72	75	-	-	-	53
	Highland Valley Copper	33.6%	162	159	140	143	160	160	162
	Selbaie	100%	593	369	279	284	263	263	593
	Total		11,260	9,870	10,355	9,643	10,596	10,596	11,260
MOLYBDENUM									
Payable metal in concentrate (tonnes)									
	Antamina	33.8%	94	115	113	21	25	25	94
	Highland Valley Copper	33.6%	220	250	260	280	300	300	220
	Total		314	365	373	301	325	325	314
CARBON STEEL MATERIALS									
IRON ORE									
Production ('000 tonnes)									
	Mt Newman Joint Venture	85%	5,486	5,287	4,964	6,221	6,639	6,639	5,486
	Goldsworthy Joint Venture (e)	85%	1,891	1,808	1,497	1,497	1,633	1,633	1,891
	Area C Joint Venture (f)	85%	-	-	-	19	341	341	-
	Yandi Joint Venture	85%	7,796	8,187	7,452	8,353	8,679	8,679	7,796
	Jimblebar	100%	1,433	1,186	1,371	1,428	1,622	1,622	1,433
	Samarco	50%	2,022	1,979	1,953	1,902	2,008	2,008	2,022
	Total		18,628	18,447	17,237	19,420	20,922	20,922	18,628
METALLURGICAL COAL (g)									
Production ('000 tonnes)									
	BMA	50%	4,652	5,032	5,838	5,769	5,591	5,591	4,652
		80%	1,863	1,472	1,200	2,033	1,926	1,926	1,863

	BHP Mitsui Coal (h)								
	Illawarra	100%	2,135	1,886	1,518	1,224	1,582	1,582	2,135
	Total		8,650	8,390	8,556	9,026	9,099	9,099	8,650
	Refer footnotes on page 4.								
CARBON STEEL MATERIALS (cont'd)									
MANGANESE ORES									
Saleable production ('000 tonnes)									
	South Africa (i)	60%	581	560	534	574	600	600	581
	Australia (i)	60%	514	499	356	484	553	553	514
	Total		1,095	1,059	890	1,058	1,153	1,153	1,095
MANGANESE ALLOYS									
Saleable production ('000 tonnes)									
	South Africa (i)	60%	124	125	117	137	93	93	124
	Australia (i)	60%	51	65	60	58	54	54	51
	Total		175	190	177	195	147	147	175
HOT BRIQUETTED IRON									
Production ('000 tonnes)									
	Boodarie™ Iron	100%	333	414	465	458	496	496	333
DIAMONDS AND SPECIALTY PRODUCTS									
DIAMONDS									
Production ('000 carats)									
	Ekati™	80%	954	1,071	1,015	1,300	1,552	1,552	954
ENERGY COAL									

Production ('000 tonnes)									
	South Africa	100%	13,838	13,333	13,256	13,812	13,782	13,782	13,838
	USA	100%	2,800	4,339	3,147	3,877	3,582	3,582	2,800
	Australia	100%	1,244	1,234	1,922	2,041	1,756	1,756	1,244
	Indonesia (j)	80%	216	29	28	-	-	-	216
	Colombia	33%	1,231	1,713	1,382	2,261	2,036	2,036	1,231
	Total		19,329	20,648	19,735	21,991	21,156	21,156	19,329
STAINLESS STEEL MATERIALS									
NICKEL									
Production ('000 tonnes)									
	CMSA	99.8%	11.7	11.9	11.1	12.2	12.4	12.4	11.7
	Yabulu	100%	7.4	7.5	7.5	8.8	8.2	8.2	7.4
	Total		19.1	19.4	18.6	21.0	20.6	20.6	19.1
FERROCHROME									
Saleable production ('000 tonnes)									
	South Africa (i)	60%	238	230	263	259	227	227	238
(a) Metal production is reported on the basis of payable metal.									
(b) Sulphide production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to									
weak market conditions. Sulphide mining operations recommenced at Tintaya during August 2003.									
The Escondida Phase IV expansion was commissioned in October 2002.									
Commercial production of copper cathode commenced at Tintaya in June 2002.									
(c) BHP Billiton announced the sale of its interest in Alumbrera in March 2003. The sale transaction reached closure in June 2003.									
(d) Production ceased, ahead of mine closure, in February 2003.									
(e) Includes bulk sample production from Area C prior to May 2003.									

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	(f) Production commenced in May 2003.								
	(g) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.								
	(h) Shown on 100% basis before 20% outside equity interest.								
	(i) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.								
	(j) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production.								
	Mining operations at Petangis ceased in October 2002.								
PRODUCTION AND SHIPMENT REPORT									
			QUARTER ENDED					QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2002	2002	2003	2003	2003	2003	2002
PETROLEUM									
	BHP Billiton attributable production unless otherwise stated.								
CRUDE OIL & CONDENSATE ('000 barrels)									
	Bass Strait		6,799	5,799	5,391	5,643	5,872	5,872	6,799
	North West Shelf - condensate		1,602	1,510	1,566	1,560	1,491	1,491	1,602
	North West Shelf - Wanaea/Cossack		1,876	1,655	1,679	1,606	1,604	1,604	1,876
	Laminaria		2,914	1,869	1,419	1,161	1,151	1,151	2,914
	Griffin		1,281	1,089	831	708	742	742	1,281
	Pakistan		18	17	16	14	53	53	18
	Typhoon/Boris (a)		1,233	654	852	1,430	1,214	1,214	1,233
	Americas		718	652	816	715	608	608	718
	Liverpool Bay		1,838	2,463	2,174	2,344	2,324	2,324	1,838
	Bruce/Keith		271	690	566	454	453	453	271
	Total		18,550	16,398	15,310	15,635	15,512	15,512	18,550
NATURAL GAS (billion cubic feet)									
	Bass Strait		33.07	21.07	17.51	25.37	33.04	33.04	33.07

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	North West Shelf - Domestic		3.62	3.82	3.81	4.07	3.99	3.99	3.62
	North West Shelf - LNG		16.55	14.93	15.11	15.41	16.74	16.74	16.55
	Griffin		0.95	1.03	0.81	0.81	0.96	0.96	0.95
	Pakistan		2.83	2.76	2.57	2.33	7.86	7.86	2.83
	Typhoon/Boris (a)		1.38	0.71	2.03	2.03	1.58	1.58	1.38
	Americas		3.91	3.80	3.34	3.42	3.25	3.25	3.91
	Bruce		4.59	10.55	10.04	8.17	8.77	8.77	4.59
	Keith		0.07	0.15	0.15	0.14	0.11	0.11	0.07
	Liverpool Bay		4.89	10.59	11.62	11.16	8.89	8.89	4.89
	Total		71.86	69.41	66.99	72.91	85.19	85.19	71.86
LPG ('000 tonnes)									
	Bass Strait		149.66	115.23	111.74	135.18	150.19	150.19	149.66
	North West Shelf		36.32	31.04	32.67	32.39	34.21	34.21	36.32
	Bruce		22.45	20.47	15.10	37.24	14.12	14.12	22.45
	Keith		0.53	1.23	1.11	0.76	0.81	0.81	0.53
	Total		208.96	167.97	160.62	205.57	199.33	199.33	208.96
ETHANE ('000 tonnes)									
			27.67	19.91	22.35	24.97	27.32	27.32	27.67
TOTAL PETROLEUM PRODUCTS			33.1	30.0	28.4	30.3	32.1	32.1	33.1
(million barrels of oil equivalent) (b)									
(a) Boris commenced production in February 2003.									
(b) Total barrels of oil equivalent (boe) conversions based on the following:									
	6000 scf of natural gas equals 1 boe								
	1 tonne of LPG equals 11.6 boe								
	1 tonne of ethane equals 4.4667 boe								
PRODUCTION AND SHIPMENT REPORT									
			QUARTER ENDED				QUARTER ENDED		

		SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
		2002	2002	2003	2003	2003	2003	2002
ALUMINIUM								
BHP Billiton attributable production and sales unless otherwise stated.								
('000 tonnes)								
ALUMINA								
	Production							
	Worsley, Australia	698	662	658	724	699	699	698
	Paranam, Suriname	221	213	222	223	227	227	221
	Alumar, Brazil	112	123	123	113	127	127	112
	Total	1,031	998	1,003	1,060	1,053	1,053	1,031
	Sales							
	Worsley, Australia	758	606	751	636	697	697	758
	Paranam, Suriname	253	201	243	228	221	221	253
	Alumar, Brazil	130	125	124	107	120	120	130
	Total	1,141	932	1,118	971	1,038	1,038	1,141
ALUMINIUM								
	Production							
	Hillside, South Africa	135	134	133	132	135	135	135
	Bayside, South Africa	46	45	48	46	47	47	46
	Alumar, Brazil	44	44	45	45	31	31	44
	Valesul, Brazil	11	11	10	11	11	11	11
	Mozal, Mozambique	32	32	31	39	58	58	32
	Total	268	266	267	273	282	282	268
	Sales							
	Hillside, South Africa	124	135	133	143	134	134	124
	Bayside, South Africa	47	45	48	48	54	54	47

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	Alumar, Brazil		38	52	38	51	38	38	38
	Valesul, Brazil		9	12	9	10	11	11	9
	Mozal, Mozambique		27	35	33	41	61	61	27
	Total		245	279	261	293	298	298	245

PRODUCTION AND SHIPMENT REPORT								

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